

**Customer:** Henkel Bautechnik Ltd. (Ukraine, Russia, Belarus)



**Hardware / Software:** SCHENCK weighing transmitters | PLC Mitsubishi Electric System Q | CitectSCADA | Profibus-DP | Industrial Ethernet

**Scope of work:** project (field and central parts), supply, installation supervision, commissioning

**Year of implementation:** 2003-2010

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### Key features of the system:

- Batching accuracy, %:
- Number of weigh batchers:
- Number of batching components:
- Total number of actuators:
- Total number of I / O signals, including:
  - analog inputs:
  - analog outputs:
  - digital inputs:
  - digital outputs:

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|---------|-----|------|-------|
| 0,1-0,5 | 2-4 | 5-10 | 18-20 |
| 6       |     |      |       |
| 160     |     |      |       |
| 65      | 2   | 1    | 3     |



